

DOUBLE-WEBBED MANDREL

ABSTRACT OF THE DISCLOSURE

5 An mandrel for extrusion of hollow bodies, such as, polyvinyl chloride (PVC) hard, compact, and foamed pipes, includes an inner collar, an outer collar, and a middle collar, each of the collars being radially joined by webs to the particular adjoining collar. Each interior web and exterior web, relative to the middle collar, can form a web pair, the webs of the web pair being arranged to overlap at least partially in the radial
10 direction in a particular embodiment.